

The following depictions are arrangements that may be necessary due to application realities (restricted installation space, fixed positions of driving and driven members, etc.). Each setup has its drawbacks, which should be recognized.

## Fig. 2

Setup: Inclined; slack lower strand.

Problem: Possible insufficient engagement at

lower sprocket.

Solution: Increase initial chain tension.

# Fig. 3

Setup: Horizontal; slack upper strand; sprockets

far apart.

**Problem:** Upper strand may drag on lower. **Solution:** Support slack strand with idler sprock-

ets.

# Fig. 4

Setup: Horizontal; high-speed drive; sprockets far

apart.

**Problem:** Slack strand may pulsate or whip. **Solution:** Dampen whip with idler sprockets.

#### Fig. 5

Setup: Horizontal; slack upper strand.

Problem: Drive sprocket may kick out of engage-

ment.

Solution: Increase chain wrap and tension with

idler sprocket.

#### Fig. 6

**Setup:** Vertical; small sprocket at bottom. **Problem:** Through normal wear and elongation, chain disengages from bottom sprocket.

Solution: Increase chain wrap and tension with

idler sprocket.

### Allied-Locke Industries Inc.

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# DRIVE ARRANGEMENTS

Fig. 2

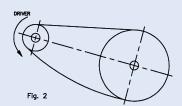


Fig. 3

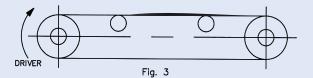


Fig. 4

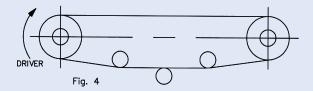


Fig. 5

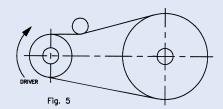


Fig. 6

